

**THE CLAIMED INVENTION IS:**

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1. An apparatus for carrying and delivering pourable product, the apparatus comprising:
    - 5 a bag having a centerline and a pouring region formed on one side of the centerline; and a handle operably connected to the bag, the handle being on an opposite side of the centerline from the pouring region.
  - 10 2. The apparatus of claim 1, wherein:
    - the bag has an end edge and oppositely disposed corners formed along the end edge; and
    - the handle is adjacent to one corner and the pouring region is adjacent to the oppositely disposed corner.
  - 15 3. The apparatus of claim 2, wherein the bag has first and second sidewalls, and the first sidewall is attached to the second sidewall at a region adjacent to the handle.
  4. The apparatus of claim 3, further comprising additional material, the additional material being attached to the bag adjacent to the handle, thereby increasing the strength of the bag adjacent to the handle.

5. The apparatus of claim 4, wherein the handle is defined by a hole defined by the first and second sidewalls.

6. The apparatus of claim 5, further comprising a reinforcing ring attached to the bag and positioned within the hole defined by the first and second sidewalls.

7. The apparatus of claim 6, wherein the bag defines an interior volume and pourable product is contained in the interior volume.

10 8. The apparatus of claim 2, wherein the bag defines an outer surface and the handle is attached to the outer surface of the bag and does not extend through the sidewalls of the bag.

9. The apparatus of claim 8, further comprising a carrying handle positioned proximal to the end edge of the bag and substantially centered about the centerline of the bag.

10. The apparatus of claim 2, wherein the pouring region is formed proximal to one of the two oppositely disposed corners formed along the end edge.

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11. The apparatus of claim 10, wherein the pouring region is marked by a dashed line printed on the bag, the marked line extending across the one of two oppositely disposed corners, the bag defining a pouring hole when opened along the dashed line.

12. The apparatus of claim 10, wherein the bag defines a plurality of perforations, the plurality of perforations extending across the one of the two oppositely disposed corners, the bag defining a pouring hole when opened along the perforations.

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13. The apparatus of claim 1, wherein:

the bag has a first end edge and a second end edge opposite the first end edge; and  
the handle is located along the first end edge and the pouring region is located  
along the second end edge.

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14. The apparatus of claim 13, wherein:

the handle is located catercorner from the pouring region.

15. An apparatus for carrying and delivering pourable product, the apparatus

15 comprising:

a bag having first and second sidewalls, an interior volume, an end edge,  
oppositely disposed corners formed along the end edge, a centerline and a  
pouring region formed on one side of the centerline;

pourable product positioned within the interior volume; and

20 a handle operably connected to the bag, the handle being adjacent one corner and  
the pouring region adjacent to the oppositely disposed corner, the handle  
being defined by a hole passing through the first and second sidewalls.

16. The apparatus of claim 15 wherein:

the first sidewall of the bag is attached to the second side wall of the bag to form a handle region, the handle region defining a hole to form the handle; and the apparatus further comprises a reinforcing ring attached to the bag and positioned within the hole defined by the first and second sidewalls.

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17. A method of manufacturing a bag for carrying and delivering pourable product, the method comprising:

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providing a bag having an end edge and oppositely disposed corners defined along the end edge;  
defining a pouring region adjacent to one corner of the bag; and positioning a handle adjacent to the oppositely disposed corner of the bag.

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18. The method of claim 17, wherein the bag defines an interior volume and the method further comprises:

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placing pourable product in the interior volume.

19. The method of claim 18, wherein the bag has first and second sidewalls, and the act of positioning a handle adjacent to the oppositely disposed corner of the bag includes:

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defining a hole through the first and second sidewalls.

20. The method of claim 19 wherein the act of defining a pouring region adjacent to one corner of the bag includes:

printing a line on the sidewall of the bag, the line extending across the one corner  
of the bag.

21. The method of claim 19 wherein the act of defining a pouring region adjacent to  
5 one corner of the bag includes:

defining a plurality of perforations through the first and second sidewalls of the  
bag, the perforations extending across the one corner of the bag.

22. A method of pouring contents from a bag, the method comprising:

10 gripping a handle on a bag with a first hand, the handle being positioned adjacent  
to a corner along a first end edge of the bag;

gripping a second corner of the bag with a second hand, the second corner being  
positioned along a second end edge of the bag, the second end edge of the  
bag being positioned opposite the first end edge, and the second corner  
being positioned catercorner from the handle; and

15 rotating the bag and pouring the contents through a hole defined adjacent to a  
corner along the first end edge of the bag and oppositely disposed from the  
handle.